



PAINTS

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PC110 Synergy® to Pattern	
<ul style="list-style-type: none"> • Excellent flow & sanding properties • High opacity formulation with anti-scuff additives • Fast drying for speedy production schedules • Hardwearing with good marr resistance 	
USES	Interior joinery and furniture
TOPCOAT	PC110 Synergy® to Pattern PC110 Synergy® Metallic PC110 Synergy® Textured PC110 HMG SPECIAL to Pattern PC110 Black (Super-flow) PC110 White (Super-flow)
BASECOAT	PC110 Synergy® Primer Filler (Easy sand) PC110 Synergy® Primer SPECIAL PC110 Black MDF Primer Filler (Easy sand) PC110 Charcoal MDF Primer (Easy sand) PC110 Grey MDF Primer Filler (Easy sand) PC110 White MDF Primer Filler (Easy sand)
THINNERS	Synergy® Standard Thinners Synergy® Fast Dry Thinners Synergy® Anti-Bloom Retarding Thinners
CLEANER	Synergy® Spray Gun Cleaner
EQUIPMENT	Conventional airless / airmix or HVLP spray equipment
APPLICATION	Thin with Synergy® Thinners as required up to a maximum of 10% by volume. Apply a light coat of PC110 Primer, allow to dry, de-nib & apply another sealer coat as necessary. After a further de-nib apply a full even coat of the PC110 Top Coat. Allow to dry overnight prior to packing. Coverage may vary according to shade chosen. For example a Grey or Beige shade will cover better than a Red or Yellow.
INFORMATION	Please ensure that the total system film thickness (DFT) does not exceed 150 microns. Always lightly sand between coats to assist adhesion.

SYNERGY® QUICK REFERENCE
5 – 9 Sq.m/lt COVERAGE
15 mins TOUCH DRY
60 mins RECOAT TIME
7 Days MAX RESISTANCE
N/A POT LIFE
N/A MIX RATIO
12 months SHELF LIFE
1, 5 & 25 LT PACK SIZE

ISO 9001 : 2000 CERTIFIED

Please note: This product can be supplied in 400 ml aerosols with professional adjustable fan nozzles.

ALL MATERIALS SHOULD BE STIRRED AND CHECKED FOR COLOUR AND SHEEN BEFORE USE. NO CLAIMS FOR DISCREPANCY OF COLOUR OR GLOSS CAN BE ACCEPTED AFTER USE. INFORMATION CONTAINED ON THIS DATA SHEET IS TO OUR BEST KNOWLEDGE TRUE AND ACCURATE AND IS GIVEN IN GOOD FAITH, BUT WITHOUT WARRANTY, SINCE THE APPLICATION, USE AND PROCESSING OF THE PRODUCT IS BEYOND OUR CONTROL.